

PFAFF[®] Industrial

3588

Programmable automatic pocket setter



PFAFF 3588



Special features:

Freely programmable automatic sewing unit for sewing patch pockets on jeans, shirts, blouses, workwear garments and similar articles. Attaching of bellow pockets is new and presents the superior technology of the machine.

- In production of jeans and workwear the PFAFF 3588 can also be used as a combination machine. This means that both pre-folded and unfolded pockets can be used.
- Unprecedented ease of operation due to graphics display and loading plate with 15° tilted surface.
- A patented gear system provides for optimum intermittent feeding of the workpiece (feed standstill when the needle enters the fabric) allows use of stitch lengths up to 6 mm and prevents premature wear of hook and needle.
- In connection with a special sewing head for automatic units it is possible, on the jeans version, to sew threads at sizes of up to 11/3-ply.
- Utmost productivity, due to:
Consistent maximum sewing speed (4,000 s.p.m.) without speed reduction for corners or bartacks.
- For jeans manufacturers
 - the conversion kit for multiple sizes
- For shirt and blouse manufacturers
 - no puckered seams when working on finely-woven or knitted materials
 - optimal processing of pockets with tight curves (under 20 mm radius)

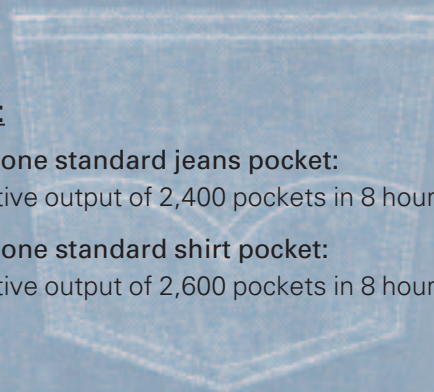
Output data:

Cycle time for one standard jeans pocket:

9 secs. = effective output of 2,400 pockets in 8 hours

Cycle time for one standard shirt pocket:

8 secs. = effective output of 2,600 pockets in 8 hours
(plain fabrics)

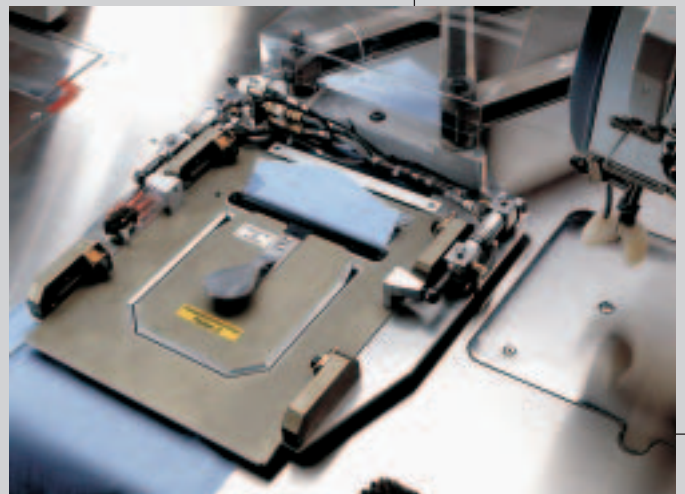


PFAFF 3588-02: the shirt pocket setter for all applications



Standard pocket

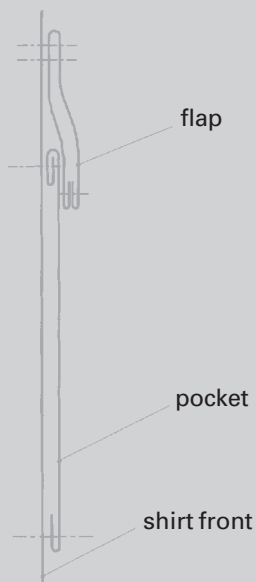
PFAFF 3588-02/021 with pocket-style part set No. 95-300 250-70



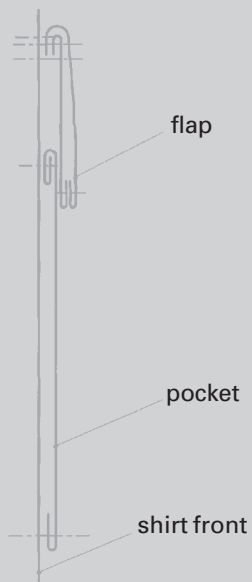
Shirt pocket with flap sewn on at same time

**PFAFF 3588-02/021 with pocket-style part
set No. 95-300 256-70 and flap-sewing
system:**

No. 95-300 310-70 **or**
Sewing on ready-made flap



No. 95-300 311-70
Sewing on and top-stitching flap



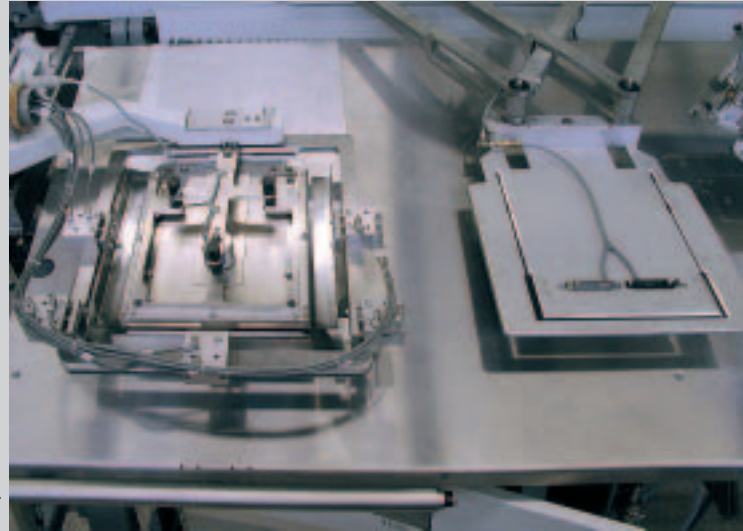
PFAFF 3588-04 and PFAFF 3588-14: the jeans pocket setter – The economical alternative in every situation.

**The flexible solution opens up new
fields of applications in different branches**

**PFAFF 3588-04/020 or PFAFF 3588-14/020* with
bellow pocket conversion kit No. 95-300 300-70 for
large pockets on denim, uniforms and work wear**

***NEW**

**Stitching area
280 x 280 mm**



**The classic solution for standard
pockets in large batch production:**

**PFAFF 3588-04/020 in connection with style-dependent
part set No. 95-300 250-70 with integrated folding unit**



Standard equipment (shirt and jeans version)

- Special PFAFF sewing head for automatic units with swing-up head (stitch type 301, lockstitch)
- Stacker, also suitable for small parts up to 300 mm length
- Graphics display with cleartext and indication of machine parameters in easily understood symbols
- Generation of sewing programs and seam editing at the machine
- 320 KB program memory (max. of 150,000 stitches)
- Stitching area: 250 x 250 mm (02/021 and 04/020)
- Stitching area: 280 x 280 mm (14/020)

PFAFF 3588 (work aids)

	shirts -02/021	jeans -04/020	jeans -14/020
PFAFF 3588-02/021 (product number 901-3588-002/006)			
PFAFF 3588-04/020 (product number 901-3588-004/005)			
PFAFF 3588-14/020 (product number 901-3588-005/001)			
Before each machine can be operated it has to be supplemented with a pocket-style dependent part set:			
No. 95-300 250-70 (with standard conversion)	●	●	●
No. 95-300 256-70 (with special conversion for pockets with flaps)	●	●	●
No. 95-300 300-70 (with cargo pockets conversion)*		●	●
No. 95-300 308-70 (with special conversion for pre-folded pockets)**		●	●
No. 95-300 313-70 (multi size basis conversion, with one shape/size)		●	●
No. 95-300 314-70 (parts set for a different pocket size to the multi size basis conversion 95-300 313-70)		●	●
Set of blanks for in-house production of pocket-style part set for processing of pre-folded pockets No. 95-776 535-70/895		●	●
Height-adjustment (motor-driven), No. 95-775 883-70/893	●	●	●
Feed rollers (4), No. 95-775 715-90	●	●	●
Sewing-head tilting mechanism for bobbin changing, No. 95-775 557-70/893	●		
Sewing jig with variable needle slot, No. 95-300 255-70 Recommended for double seams in light fabrics (shirts) and seam depths of less than 2.4 mm (jeans)	●	●	●
The machine must be equipped with basic kit No. 95-776 422-90!	●	●	●
Label-positioning device, left-hand, No. 95-300 315-70 (one for each pocket-style dependent part set required)	●	●	●
Label-positioning device, right-hand, No. 95-300 316-70 (one for each pocket-style dependent part set required)	●	●	●
The machine must be equipped with basic kit No. 95-776 303-95!	●	●	●
Pocket-flap sewing device for sewing on and top-stitching open flaps, No. 95-300 311-70	●	●	●
Pocket-flap sewing device for sewing on ready-made flaps, No. 95-300 310-70	●	●	●
The machine must be equipped with basic kit No. 95-776 566-90!	●	●	●
Sewing jig identification, No. 95-776 519-90 (one for each pocket-style dependent part set required)	●	●	●
The machine must be equipped with basic kit No. 91-291 598-90!	●	●	●

* The machine must be equipped with cargo basic kit No. 95-778 466-70/893.

** The machine must be equipped with basic kit No. 95-776 633-90.



Specifications:

Stitch type:

301 (lockstitch)

Max. speed:

4,000 s.p.m.

Max. stitch length:

6 mm

Needle system:

134 CR (-02/020)

134 MR (-04/020)

134-35 SERV7 (-14/020)

Needle sizes:

Nm 70-140

Max. sewable fabric thickness

5 mm

Connection voltage:

230 V single-phase a.c.

50/60 Hz

Working pressure:

6 bar

Air consumption:

approx. 25 litres/cycle

Net weight:

approx. 650 kg

Dimensions (in mm):

Length: 2,300

Breadth: 1,170

Height: 1,400

Height of front

edge of table: 870 to 1,170

Subject to alterations in design,
weight and dimensions.

For further information please
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